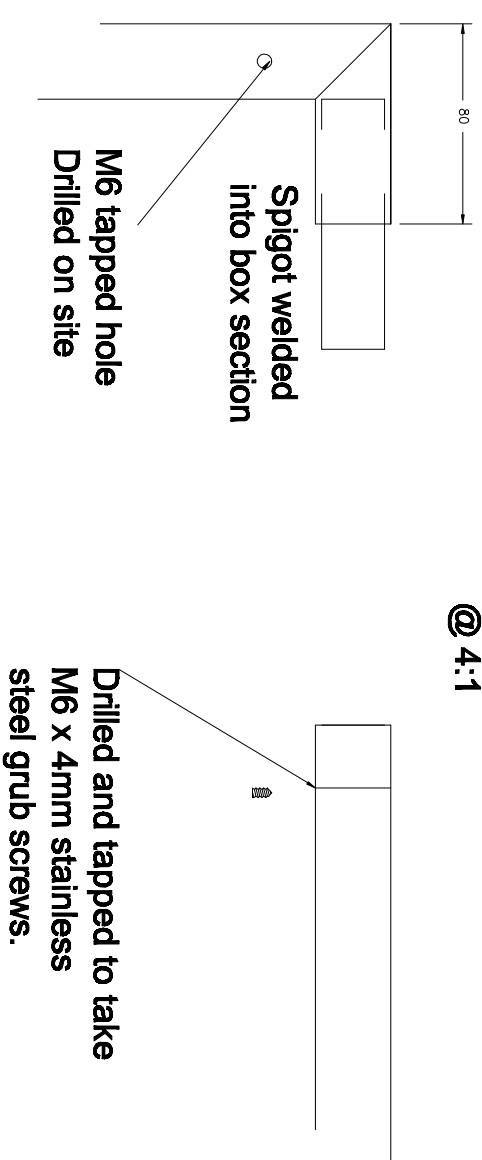


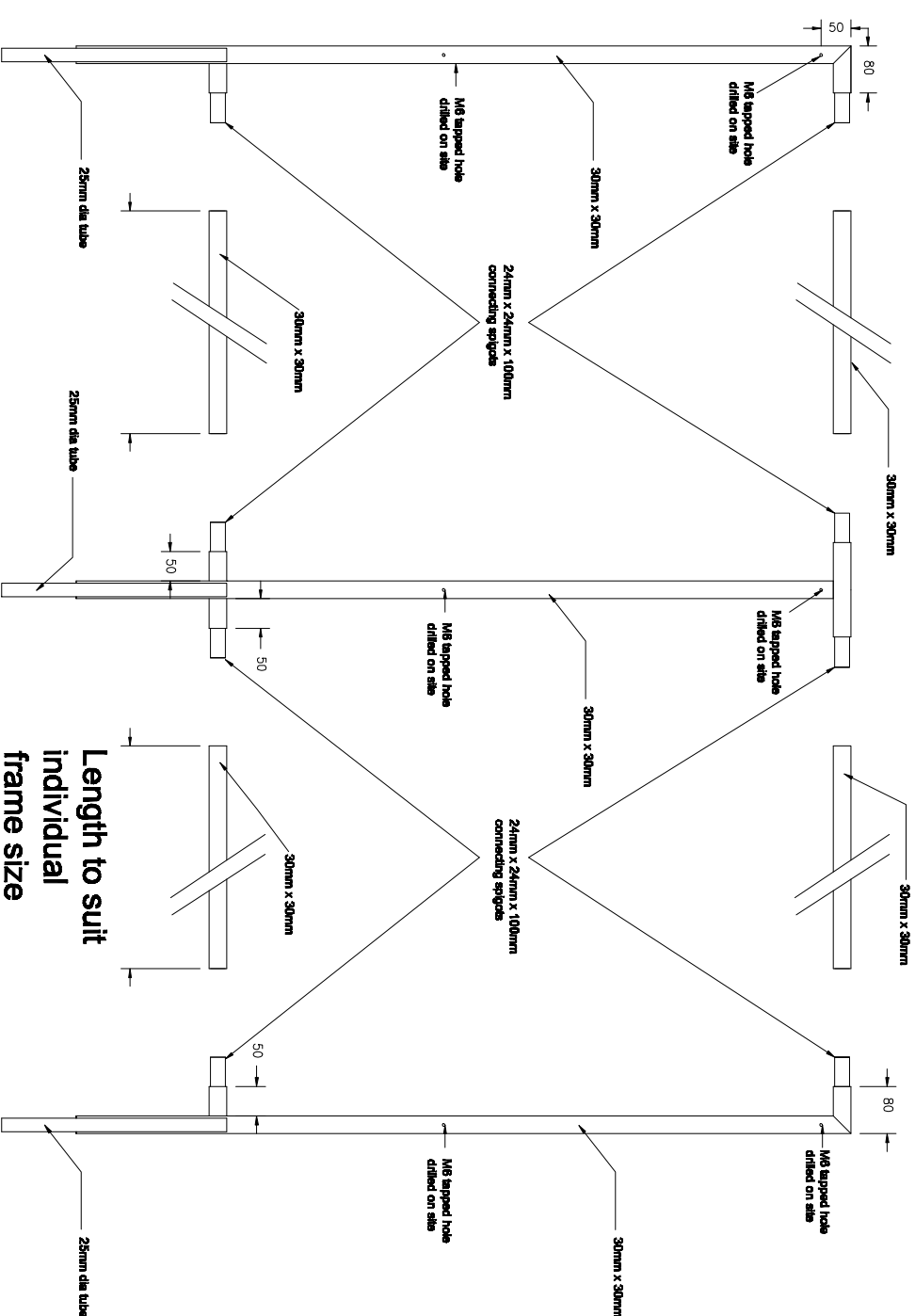
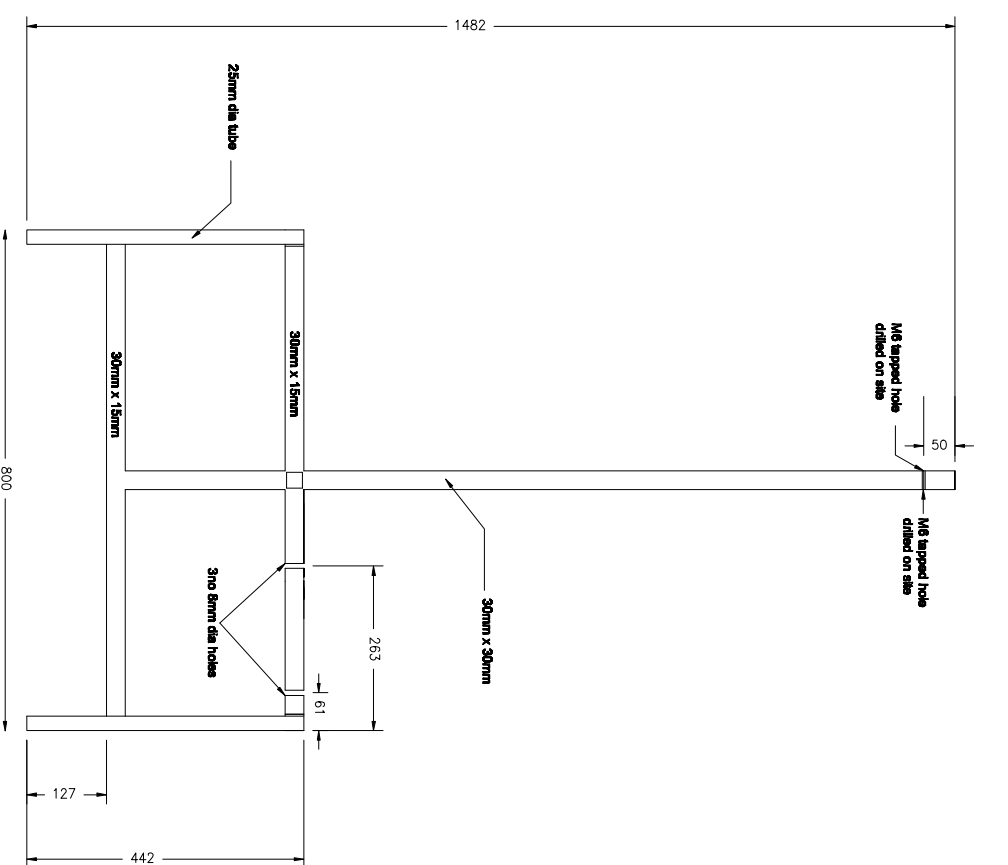
**Spigot joint detail
 @ 4:1**



**Drilled and tapped to take
 M6 x 4mm stainless
 steel grub screws.**

Materials:
 30 x 30 x 2.5 Box section mild steel,
 30 x 15 x 1.5 Box section mild steel,
 25mm dia mild steel tube.
Construction:
 Joints to be welded and ground flush.
Finish:
 Bright zinc coated, to receive polyester powder coating.

Site fabrication:
 Frame components fixed together
 using stainless steel M6 dia grub screws.



**Length to suit
 individual
 frame size**

<p>Client: PROSPEC LTD</p>		<p>Contract No.: 62/1299</p>	
<p>Project Title: SALINA SWIMMING POOL PHASE 2</p>		<p>Drawn By: RJC</p>	
<p>Drawing Title: MARATHON BRUSH SEATING ISLAND FRAME FABRICATION</p>		<p>Date: 20-04-04</p>	
<p>Scale: NTS</p>		<p>Status: A of</p>	

Note:
 Site of frames can be fabricated to any length requirement but should be limited to the restrictions of the Laminode Frames of more than 1000mm span will have one or more central frames, intermediate ribs will be supplied at the discretion of the designer. The actual length of frame required, this is calculated by deducting 150mm from each end of the Laminode slot length.